



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-742-055
Job Sheet 208554



Part No: D412-742-055

Job Qty: 10 pcs

Part Name: Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/23/20

Job Tracking No:

Due Date: 5/15/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 19-1297 IIN-D412-742-2 REV:a IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.16 AS
PER CHG002 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
						Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	10 pcs	5/15/20		0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	DAS
						Packaging 1 - 3 ✓	80
						Packaging 1 - 4	9-89
						Packaging 1 - 5	
						Packaging 1 - 6	MAY 07 2020
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	

Plex 3/23/20 1:06 PM Dart.lajeunesse.marie

					Packaging 1 - 31				
					Packaging 1 - 32				
					Packaging 1 - 33				
					Packaging 1 - 34				
					Packaging 1 - 35				
					Packaging 1 - 36				
					Packaging 1 - 37				
					120 QC 4	10 pcs	5/15/20	0.00 0.00	QC 4 - 28
QC 4 - 58									
QC 4 - 69									
QC 4 - 9									
QC 4 - 46									
QC 4 - 68									
QC 4 - 72									
QC 4 - 74									
QC 4 - 75									
QC 4 - 78									
QC 4 - 84									
QC 4 - 80									
QC 4 - 85									
130 Packaging 3-1 - Stock - B4B	10 pcs	5/15/20	0.00 0.00	Packaging 3 - 1 - B4B					
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				Packaging 3 - 37 - B4B					
135 DC - 1 - B4B	10 pcs	5/15/20	0.00 0.00	DC - 1 - B4B					
				DC - 2 - B4B					
					MAY 11 2020				
					Plex 3/23/20 1:06 PM Dart.lajeunesse.marie				

140 QC 21 - SA

10 pcs

5/15/20

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

MAY 11 2020

DAS

70

2-89

Part Op 110 - Packaging1-4 (Pick Kit)

Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)

130 - Packaging3-2 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-742-055 Location :FG083

135 - DC (Document Control) Photocopy bluefile and create labels per PPP D412-742-055 CHG002

140 - QC21 (QC21- Final Inspection - Work Order Release) NULL

015483

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5489-041	FWD Wearplate Assembly	10 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit Rev C	5266175 (x9) ✓ 52700190
D5489-045	AFT Wearplate Assembly	10 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit Rev C	5266223 ✓
D5489-047	Wearpad Assembly	10 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit Rev C	5266179 ✓
D5489-3	MID Wearplate Assembly	10 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit Rev C	5266216 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit Rev C	D5489-041	10	14	0
	D5489-045	10	9	0
	D5489-047	10	12	0
	D5489-3	10	8	0

Part Specifications

Specifications could not be found.

Plex 3/23/20 1:06 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>		DEPARTMENT/PROCESS Skid-tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/> Machining <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Large Fab <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Cross tube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/>		Engineering <input type="checkbox"/> Water Jet <input type="checkbox"/> Supplier <input type="checkbox"/> Quality <input type="checkbox"/>			
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)			
Description Work Order Deviation				Disposition					
Root Cause Operator <input type="checkbox"/> Manufacturing Process <input type="checkbox"/> Equip/Tooling <input type="checkbox"/> Handling/Preservation <input type="checkbox"/> Material <input type="checkbox"/> Product Improvement <input type="checkbox"/> Process Improvement <input type="checkbox"/> Human Factors <input type="checkbox"/>				FAULT CATEGORY					
				Pressure/Forced <input type="checkbox"/> Bending <input type="checkbox"/> Crushing <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Mislabeled <input type="checkbox"/>		Contamination <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Incomplete/Unclear Instructions <input type="checkbox"/> Drill Holes <input type="checkbox"/> Fit/Function <input type="checkbox"/>		Power Loss/Surge <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain Direction <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Off-set/Set-up <input type="checkbox"/>	
				Positioned Wrong <input type="checkbox"/> Outside Tolerance <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Misread <input type="checkbox"/>					
				Other/Details: _____					
Completed By				Lead hand / Supervisor					
QC / QA Coordinator									